

Tightening torques for clamps

The following tightening torques are recommended for fastening screws for clamps (hex socket cap screws or hex head screws):

Fastening screw	Tightening torque
M6	10 Nm
M8	25 Nm
M10	50 Nm

Information on delivery

The clamps are delivered in the following standard design:

- **Fittings per screw position:**
One hex socket cap screw DIN 912 und one lock nut DIN 985 each (both of zinc-plated steel).

It is also possible to use other screw types or materials as well as adjustable hand levers for the screw positions.

- **The standard surface** of the clamps is blasted (note: the images shown in the catalog may deviate from the delivered design.)

It is also possible to apply a black coating to the clamps.

The surface finishing methods of shot-blasting, anodizing and tumble polishing are also possible.

General information

A small quantity surcharge at a flat rate of € 15.00 is applied to orders with a **value below € 40.00 net**.

The **pricing** is fundamentally net ex works plus packaging, freight costs and statutory value-added tax.

Payment: 10 days after invoice date at 2% discount.
30 days after invoice date net.

Our general terms of business, delivery and payment otherwise apply, see www.inocon.de